SignaTouch Control



Installation Manual

For Tutorials and Troubleshooting visit www.thermasol.com/solutions

STCX-XXX

THERMASOL®

OVER 60 YEARS OF STEAM SHOWER INNOVATION

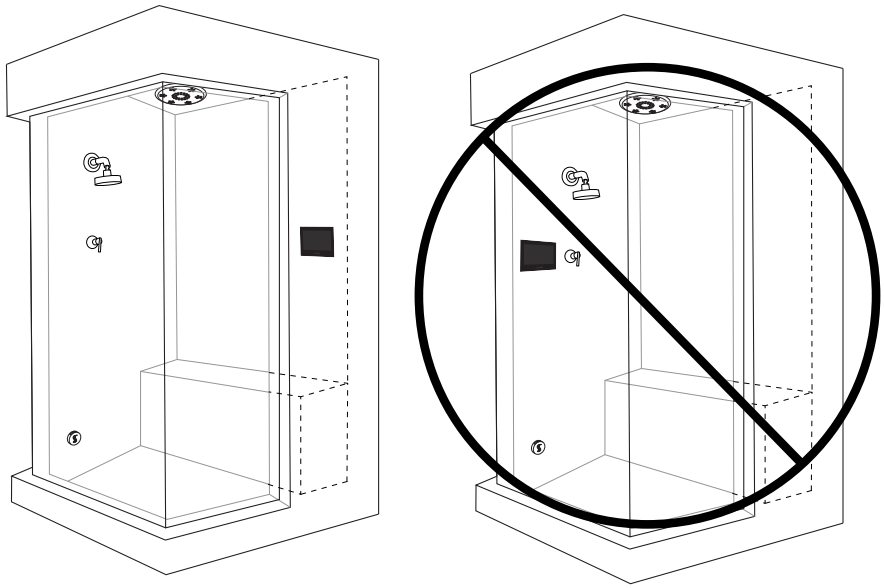
1 Important Information before You Install

The SignaTouch Control must be installed inside the shower. The ThermaTouch control will only function on the current TFX, SSA and PRO Series generators.

The control should be installed 60" from the floor of the shower and away from the steamhead.

The steamhead should be installed 24" from the floor and 6" from any wall. Locate as far as possible from the bathing seating area or location of the users and not below any fixtures.

IMPORTANT: When locating and installing the ThermaTouch, it is required to not place the control under any water-outlets, shower heads or in the direct path of flowing water. **SEE DIAGRAM FOR LOCATION EXAMPLE**.



PLEASE REVIEW WARNINGS BELOW AND LEAVE THIS MANUAL WITH HOMEOWNER

DO NOT USE THIS PRODUCT UNLESS YOU HAVE CONSULTED WITH YOUR DOCTOR AND RECEIVED WRITTEN PERMISSION TO DO SO. USE OF THIS PRODUCT MAY BE HAZARDOUS TO YOUR HEALTH.

PLEASE CONSULT YOUR PHYSICIAN BEFORE USING. IF YOU ARE PREGNANT, ELDERLY, HAVE HIGH BLOOD PRESSURE, DIABETES, SUFFERING FROM HEART DISEASE, ARE INTOXICATED, OR NOT IN GOOD HEALTH, DO NOT USE THIS STEAM BATH.

STEAM IS HOT! DO NOT TOUCH OR GO NEAR THE STEAMHEAD FROM THE TIME THE UNIT IS “ON,” UP TO ONE HOUR AFTER IT HAS SHUT OFF. SEVERE BURNS WILL OCCUR IF YOU COME IN CONTACT WITH THE STEAMHEAD OR STEAM EMITTING FROM THE STEAMHEAD.

NEVER ATTEMPT TO FILL AROMA RESERVOIR ON THE STEAMHEAD WHEN UNIT IS IN THE "ON" POSITION. SEVERE BURNS WILL OCCUR.

DO NOT USE THERMASOL AROMATHERAPY OILS, SKIN CARE PRODUCTS OR ANY PRODUCT ASSOCIATED WITH YOUR THERMASOL UNIT WITHOUT CONSULTING WITH YOUR ALLERGIST OR DOCTOR BEFORE USE. THESE PRODUCTS MAY BE HAZARDOUS TO YOUR HEALTH.

DO NOT USE STEAM ROOM WHILE UNDER THE INFLUENCE OF ALCOHOL OR DRUGS, AS THIS CAN BE HAZARDOUS TO YOUR HEALTH.

YOUR SHOWER MAY BE A SLIP-AND-FALL HAZARD. CHECK WITH YOUR CONTRACTOR OR FLOORING MANUFACTURER REGARDING THE SAFE USE OF YOUR FLOORING IN A STEAM APPLICATION. SLIPPING AND FALLING INTO THE STEAMHEAD ITSELF OR INTO THE STREAM OF STEAM EMITTING FROM THE STEAMHEAD WILL CAUSE SERIOUS BURNS OR PHYSICAL INJURY.

IF YOU ARE FEELING UNCOMFORTABLE, DIZZY, FAINT, OR STARTING TO FALL ASLEEP, IMMEDIATELY EXIT THE STEAM ROOM.

DO NOT USE STEAM ROOM IF YOU ARE UNDER THE AGE OF 16 UNLESS SUPERVISED BY AN ADULT.

THERMASOL STEAM BATH GENERATORS ARE NOT DESIGNED TO BE USED FOR SPACE HEATING PURPOSES.

THERMASOL STEAM BATH GENERATORS ARE FOR INDOOR USE ONLY. THEY SHOULD NEVER BE LOCATED OUTSIDE THE HOME.

All products must be installed in accordance with installation instructions provided. Failure to do so may invalidate warranty at manufacturer’s discretion. ©2019 ThermaSol.

Read warnings on page 2. For illustrative purposes only. Consult with qualified professional for steam room construction details.

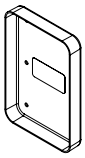
2 Tools and Materials



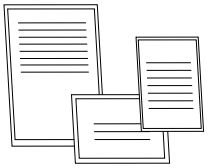
Controller
Item STCX-XXX



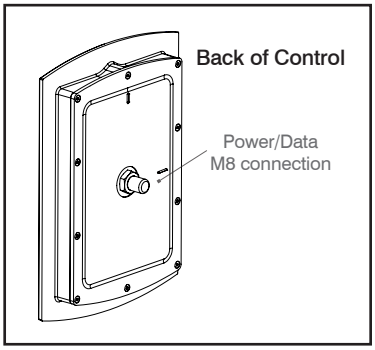
Silicone



Mud Ring
Item 04-8566



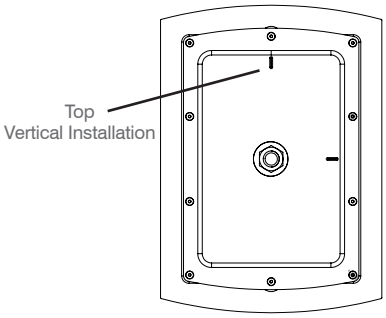
Installation instructions, warranty, static cling warning label

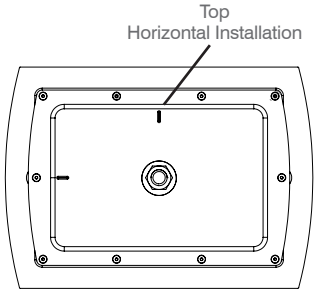


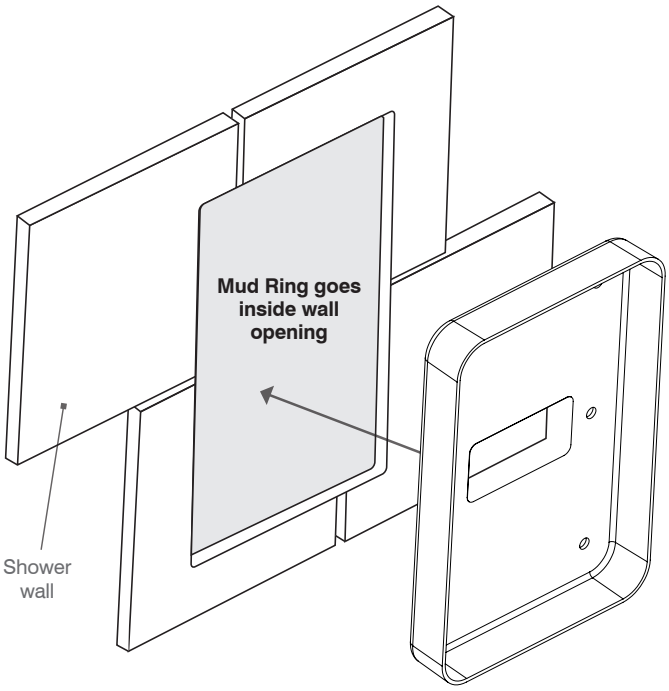
Materials needed:

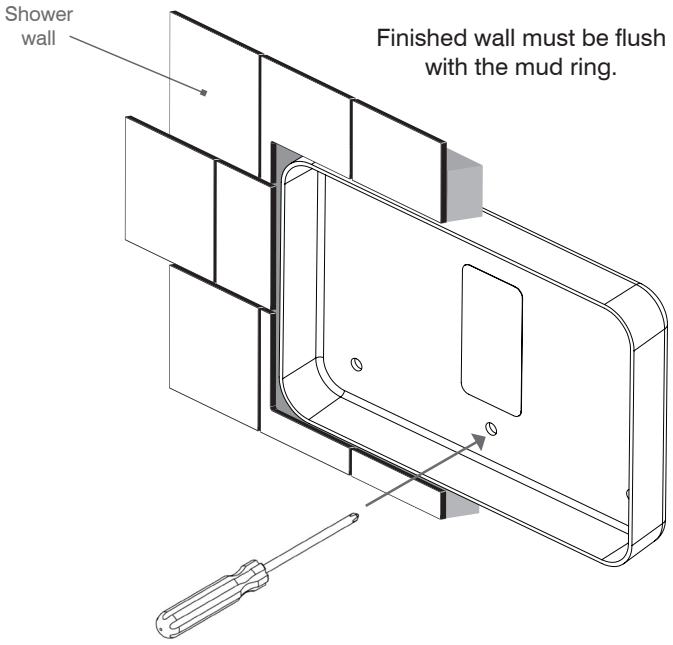
- ☐ SignaTouch control
- ☐ M8 cable
- ☐ Silicone
- ☐ Mud Ring
- ☐ Other materials as required

3 Mud Ring Application







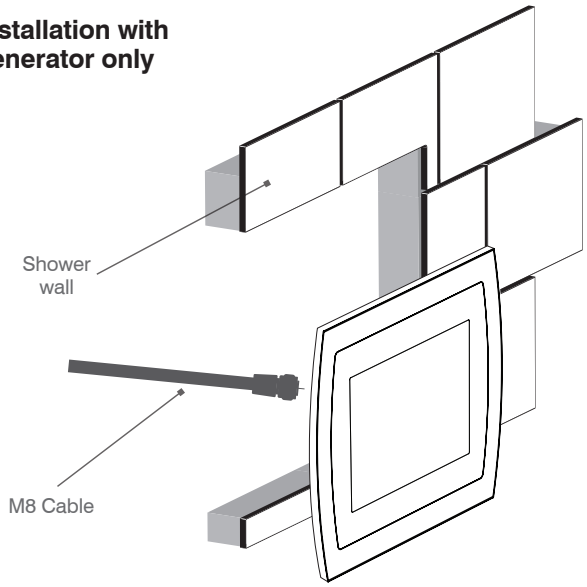


5.7" W by 3.9" opening for recessed mount STC-XXX Mud Ring
SignaTouch control can be installed vertically or horizontally

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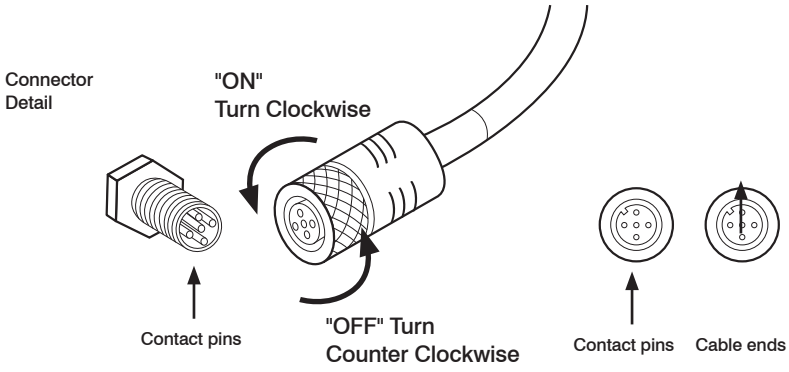
4 Control Installation and Data Cable Connection

Installation with generator only



Route the M8 cable through the finished wall to the back side of the control. (The other end of the cable runs to the steam generator location.) NOTE: It is recommended to run the cable through electrical conduit. DO NOT STAPLE the cable!

Installation with one of or all, SLSR, Digital shower valve, and steam generator.

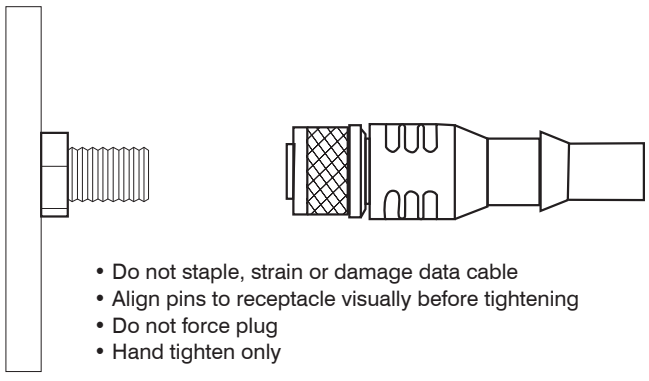


DO NOT pinch, nail, staple, wedge, or bind the data cable.

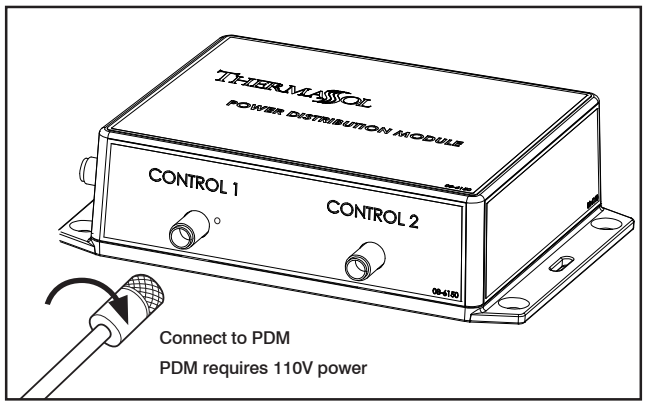
DO NOT wrap the data cable around steam line or route it in a manner so that the hot steam line could melt the cable.

Any damage to the control cable will result in the control not working properly.

Carefully connect the data cable to the PDM and control BEFORE turning power on to the generator or PDM.



- Do not staple, strain or damage data cable
- Align pins to receptacle visually before tightening
- Do not force plug
- Hand tighten only



Connect the data cable to Power Distribution Module (PDM). (The other end of the cable runs to the back of the control in the shower location.)

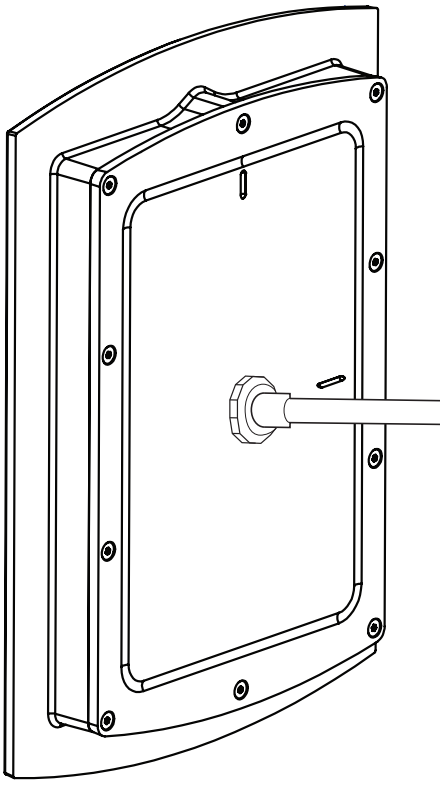
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5 Sealing Control

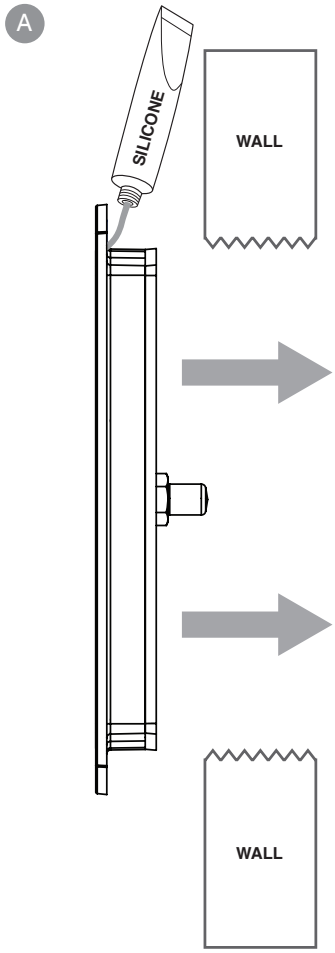
THESE STEPS MUST BE TAKEN FOR CORRECT INSTALLATION OF THE CONTROL. REMOVE MUD RING FROM WALL CUTOUT BEFORE MAKING FINAL CABLE CONNECTIONS TO THE THERMATOUCH CONTROL. TEST THAT ALL CONNECTIONS ARE WORKING BEFORE SEALING THE CONTROL TO THE WALL. (Power on the control and see that it lights up).

A Coat the entire edge of the control with supplied waterproof silicone to fully seal the control to the wall. Completely seal the control to the wall so moisture does not collect behind it.

Place the control on the wall pressing firmly. (You may need to tape the control into place until the silicone dries.) Be careful not to harm the wall or control with the tape. Let dry for 24 hours before using steam bath.

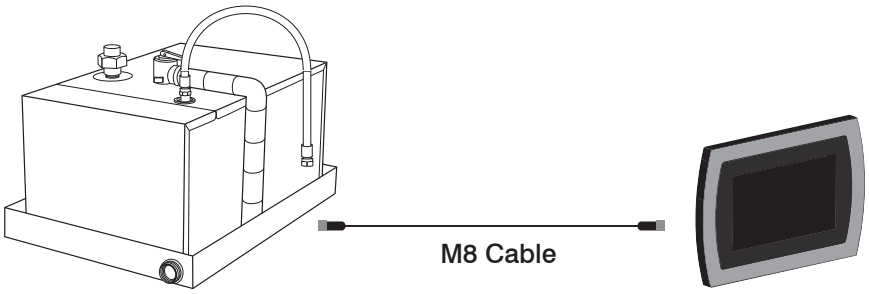


Back Side of Control
Vertical Install

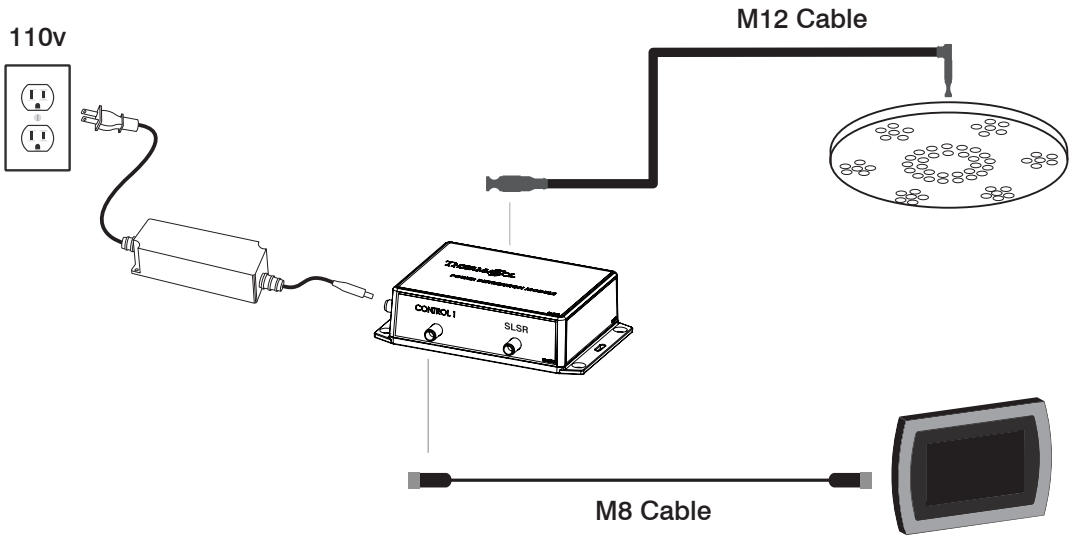


Side View of Control
Vertical Install

6a Connecting SignaTouch to the Generator

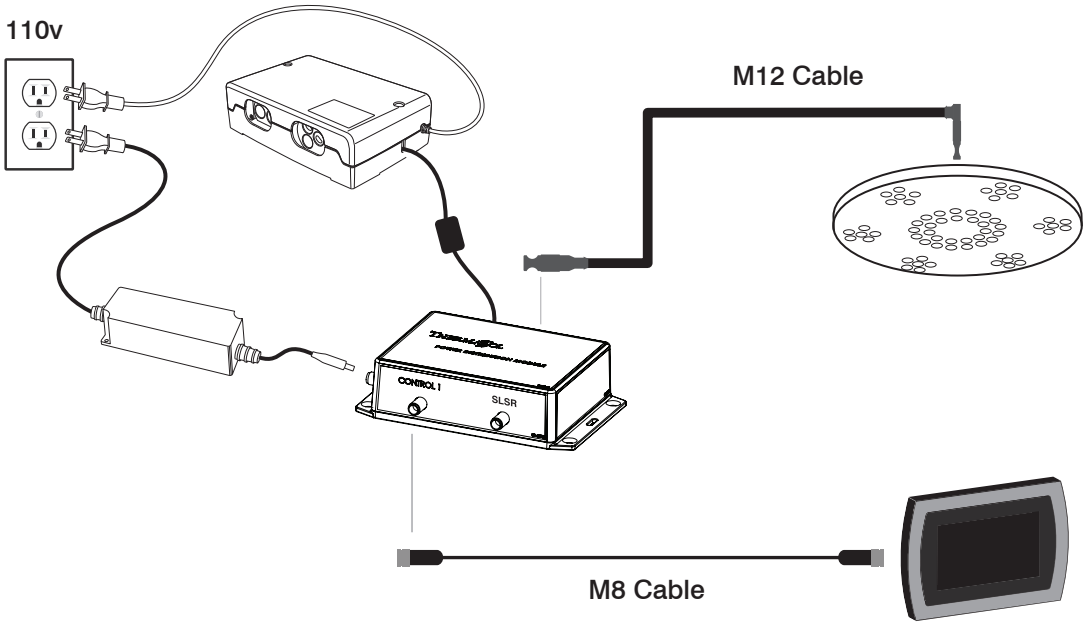


6b Connecting SignaTouch to Serenity Light, Sound, Rainhead (if applicable)

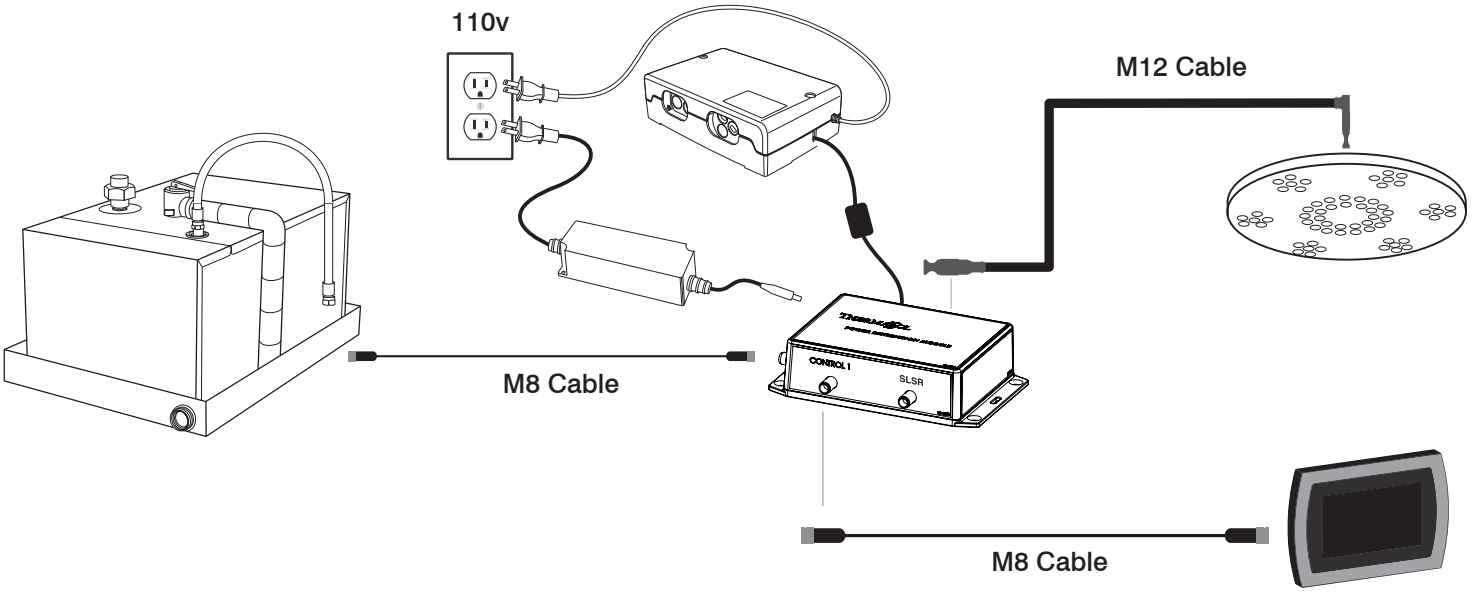


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6c Connecting SignaTouch to Digital Shower



6d Connecting Total Wellness Package



7 Steam Line and Steamhead

Now you will need to decide on the steamhead placement in the shower so you can run the steam line from the generator to the steamhead. There are a couple of things you need to know about the placement of the steamhead and steam line itself.

DO NOT install any valve in the steam line. Flow of steam must be unobstructed.

DO NOT plumb any traps in the steam line.

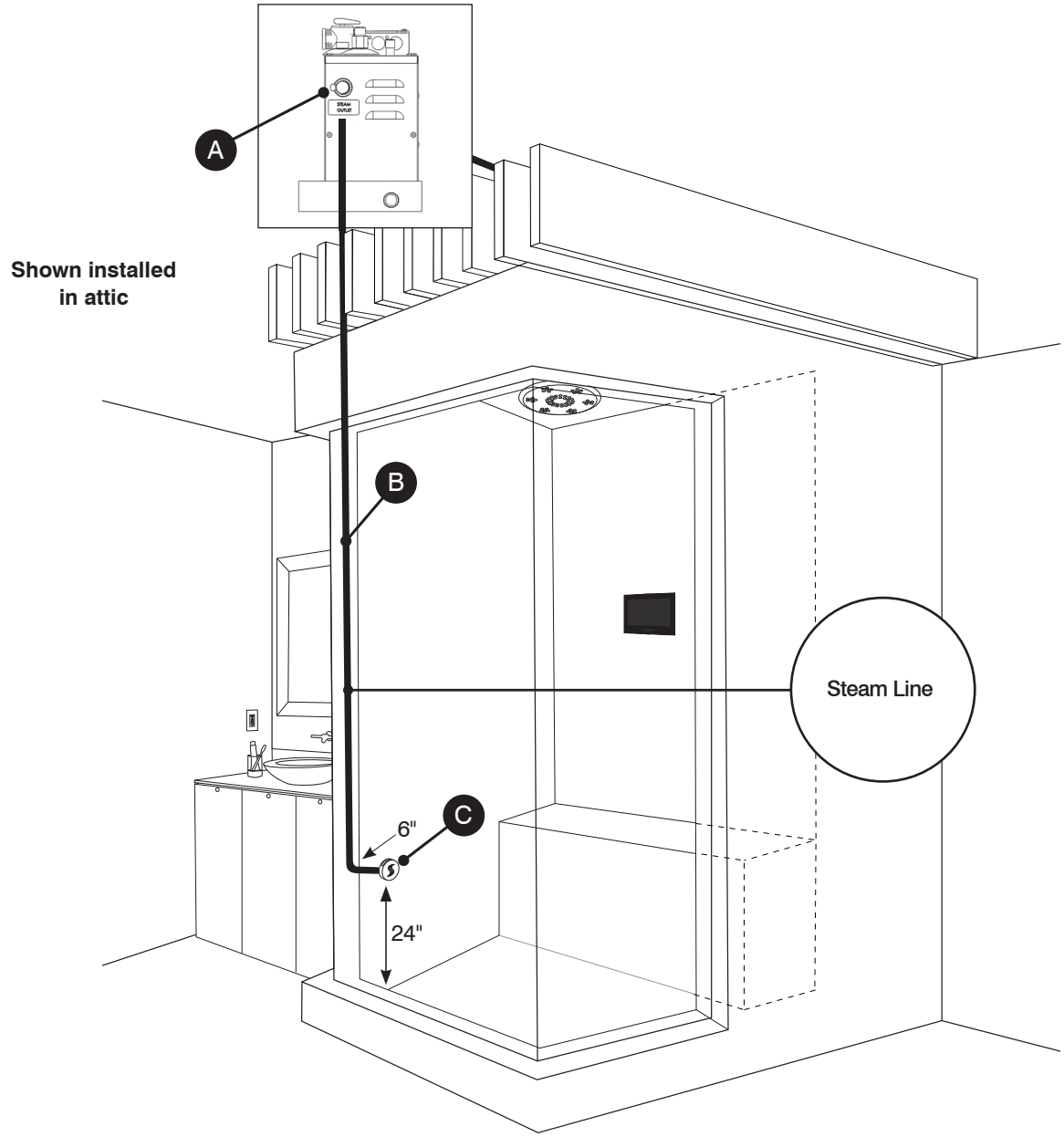
A The steam outlet on the generator requires a 1/2" brass union for easy installation (not included).

B Use 1/2” brass pipe or copper tubing from unit to steamhead rough-in fitting as permitted by code.

The steam line can run up and then down, once; or horizontal; but never run down and then up. If it does, a steam trap will be produced at the low point blocking the flow of steam.

Insulate the steam outlet piping if the piping run exceeds 10 feet or is exposed to cold areas. Use steam rated insulation.

Pitch/angle steam lines back towards generator before any up or down turns; pitch/angle towards steam room after any up or down and avoid perfectly level plumbed lines.



ThermaSol uses the following open source project:
Qt5-GUI Framework-www.qt.io-LGPLv3

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